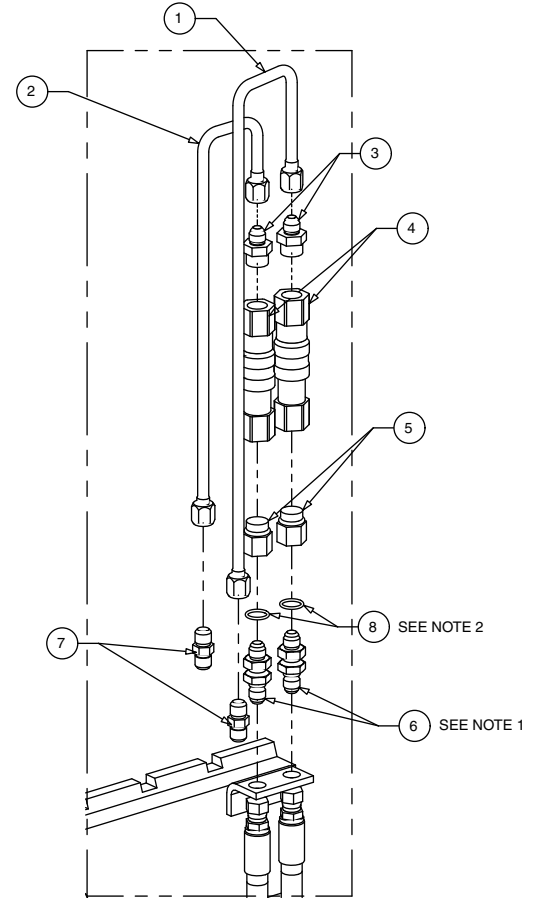
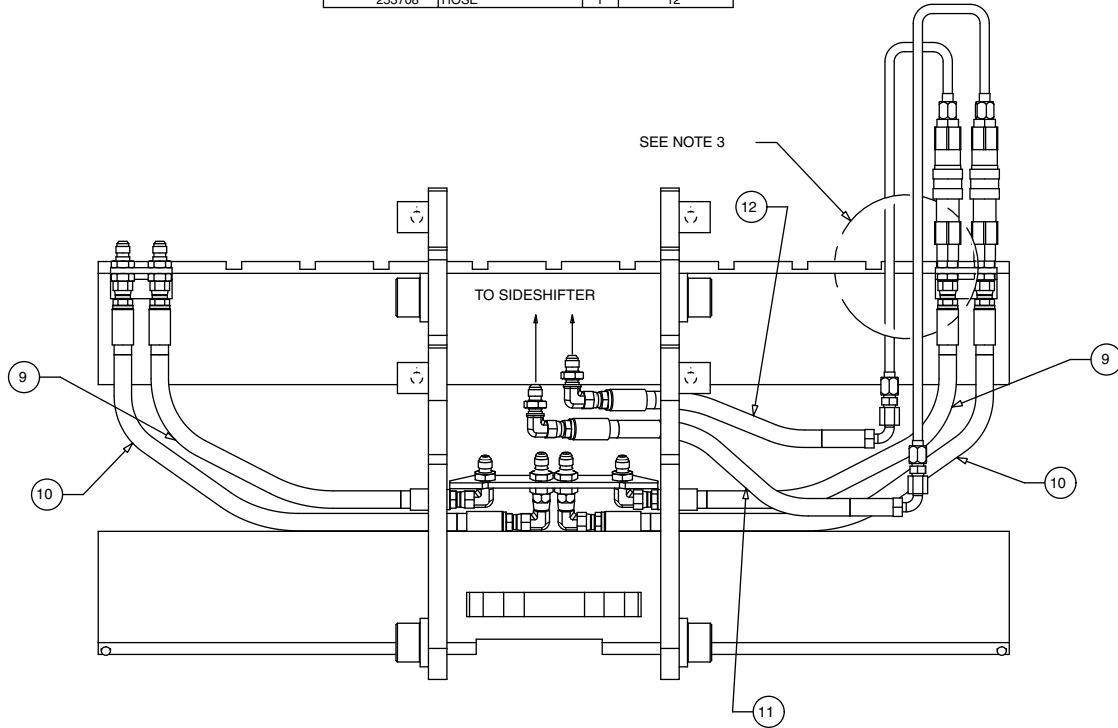


BILL OF MATERIAL REFERENCE ONLY
 PARTS INCLUDED IN:
 ADAPTION GROUP 238101
 QD KIT 671045
 QDSS KIT 253590

PART NUMBER	DESCRIPTION	QTY	ITEM NUMBER
253326	TUBE	1	1
253327	TUBE	1	2
611288	ADAPTER	2	3
671243	QD COUPLING	2	4
611337	ADAPTER	2	5
2375	BULKHEAD UNION	2	6
2347	UNION	2	7
2841	O RING	2	8
253595	HOSE	2	9
253596	HOSE	2	10
253587	HOSE	1	11
253708	HOSE	1	12



NOTES:

1. INSERT LONG THREADED END OF BULK-HEAD UNION THROUGH TOP BRACKET ON CARRAGE AND APPLY RETAINING NUT FROM BOTTOM.
2. LUBRICATE O-RING PRIOR TO INSTALLATION.
3. WHEN TIGHTENING TUBES (PART NUMBERS 1 & 2) ASSURE THAT THE FINISHED PRODUCT IS WITH TUBES AS CLOSE AS POSSIBLE TO THE CARRAGE BAR.

METRIC

ECN: 3266	MATERIAL OPTIONS: AS LISTED	DRFR: GBURKE	DATE: 05/04/18
A RELEASED	-	PE: MDODD	APPR: MDODD
	-	WELD APPR	LIFT TECHNOLOGIES, INC. <small>THIS DRAWING IS THE PROPERTY OF LIFT-TEC AND CONTAINS CONFIDENTIAL INFORMATION. DO NOT REPRODUCE OR USE WITHOUT WRITTEN APPROVAL.</small>
	-	WELD DATE	
	SEE LIFT-TEC ENG STANDARDS FOR DRAFTING CONVENTIONS CNS - COMMON MATH. CODE CPS - COMMON PROCESS STD. CWS - COMMON WELD SPEC.	DISTRIBUTION WES	QD INSTALLATION INSTRUCTIONS
		WT: 0-	60D-MT
		SHT 1/1	4S-253599 R-0